

QUALITY DIAMOND & CBN TOOLS





Since 1973, **LAPCRAFT** has manufactured quality Superabrasive tools that deliver outstanding performance and value to satisfied customers in the U.S.A. and throughout the world.

The name LAPCRAFT has come to be respected for a highly diversified line of diamond and CBN plated tools used in a broad spectrum of industries and covering applications ranging from precision polishing to aggressive stock removal of ultra hard materials which require diamond or CBN crystals as the super hard abrasives.

Typical users of **LAPCRAFT** diamond products include industries such as lapidary, stone, optical, dental, medical, aerospace, sport and consumer equipment, tool and die, metallagraphic processes and glass.

The contents of this catalog include a broad array of standard products available to the marketplace. In addition to these **LAPCRAFT** manufactures many special abrasive tools designed to customer specification.

For further information and assistance please contact **LAPCRAFT** directly.

195 West Olentangy Street Powell, OH 43065 USA Phone 614-764-8993 Fax 614-764-1860 www.lapcraft.com

STANDARD PRODUCT

Lapcraft offers a broad array of standard catalog items in both diamond and CBN abrasives. All products are made in the U.S.A. and utilize the highest quality materials and abrasives.

STRIPPING AND REPLATING SERVICE

A complete stripping and repeating service is available for both standard and custom products. Steel bodies in good condition can be stripped and replated at reasonable costs; quick turn around and delivery.

PRIVATE LABEL SERVICE

Lapcraft welcomes the opportunity to quote on customer labeled products. These products can be supplied complete or with abrasive bonding only, using customer supplied bodies.

LAPCRAFT EXCELS

in the manufacture of standard as well as custom designed products in both diamond and CBN abrasives.

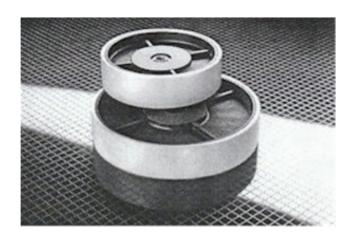
Customer Inquiries Invited.

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GRINDING & LAPPING



TYPE 1A1 DIAMOND GRINDING WHEELS

LAPCRAFT'S TYPE 1A1 NON-TEXTURED

diamond grinding wheels are made using the latest technology. The tough nylon cores are banded with solid steel rings machined to close tolerances. The rings are packed with tough, blocky, high quality diamond crystals leaving no voids or undesirable seams. The diamond particles are then nickel plated in place.

Type 1A1 Non-Textured Surface Diamond Grinding Wheels O.D. x WIDTH/STOCK NUMBER									
DIAMOND MESH	4" X I"	4" X 1-1/2"	6" X 1"	6" X 1-1/2"	8" X 1-1/2"				
60	13000	13010	13100	13200	13300				
80	13001	13011	13101	13201	13301				
100	13002	13012	13102	13202	13302				
180	13003	13013	13103	13203	13303				
220	13004	13014	13104	13204	13304				
360	13005	13015	13105	13205	13305				
600	13006	13016	13106	13206	13306				
1200	13007	13017	13107	13207	13307				

Type 1A1 Combination Wheel Kits									
DIAMOND MESH	4" X I"	6" X 1-1/2"	8" X 1-1/2"						
"A" Combo Kit 80 & 220	13010-13	13020-23	13100-33	13200-43	13300-53				
"B" Combo Kit	13011-13	13021-23	13101-33	13201-43	13301-53				

All wheels are bored to 1" diameter

All wheels are bored to 1" diameter and include bushing to accommodate 3/4", 5/8", and 1/2" arbors.

Always use coolant when grinding with superabrasive wheels.
Always wear safety glasses.

Do **not exceed** 2000 RPM spindle speed.

Additional diamond mesh sizes are quotable upon request.

Stainless steel rings available; add \$50.00.

Hide-A-Bevel available for lens grinding; add \$25.00.





IDEAL FOR CABOCHONS, these concave radius discs have a 1/2" bore and a 5" O.D.

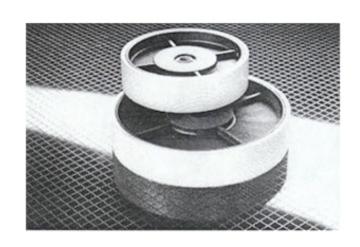
GRIT SIZE	STOCK NUMBER
180	13310
360	13312
600	13314
1200	13316

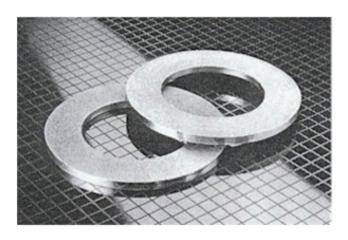


TEXTURE-X TYPE 1A1 GRINDING WHEEL

TEXTURE-X TYPE 1A1 WHEELS are used for off-hand grinding and have an interrupted pattern surface for aggressive grinding - fast and easy. Diamond crystals are bonded to seamless steel rings on durable lightweight nylon cores. Shaft sizes are 1" bushed to 1/4", 1/8", and 1/2."

Texture-X Type 1A1 Wheels O.D. x WIDTH / STOCK NUMBER								
DIAMOND 6" X 1" 6" X 1-1/2" 8" X 1-1/2" MESH								
60	13100X	13200X	13300X					
80	13101X	13201X	13301X					
100	13102X	13202X	13302X					
180	13103X	13203X	13303X					
220	13104X	13204X	13304X					
360	13105X	13205X	13305X					





2A2 MAGNETIC MOUNTWHEELS

5" O.D. x 3" I.D. x I" face for use on most low speed, oscillating grinders. These wheels are constructed of 1/4" thick solid steel bodies.

GRIT SIZE	STOCK NUMBER
100	13350
150	13355
260	13360
600	13365

TYPE 6A2C FACE WHEELS

LAPCRAFT'S TYPE 6A2C FACE WHEELS

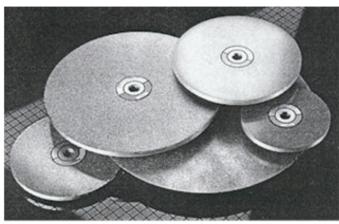
offer an exceptionally low coefficient of friction. This, combined with a single piece solid steel construction offer a cost saving opportunity for offhand grinding of single point carbide tools. Standard item with 1-1/4" arbor hole.

DIAMETER	WHEEL THICKNESS	FACE WIDTH	MESH	STOCK NUMBER
6"	3/4"	3/4"	100	13400
6"	3/4"	3/4"	180	13401
6"	3/4"	3/4"	360	13402
6"	3/4"	1"	100	13403
6"	3/4"	1"	180	13404
6"	3/4"	1"	360	13404





PRE-CHARGED DIAMOND LAPPING DISCS



*Backing plates are constructed of 3/8" thick solid aluminum and precision machined for flatness.

*All diamond sections are available with or without PSA backing.

*All discs are available with or without arbor hole. Standard arbor hole is 1/2". Other arbor sizes are available to customer specifications.

*Textured discs are designed for higher stock removal rate requirements. The design allows for a cleaner cut because of less chip interference. They offer a special advantage when used on more heat sensitive materials.

*Special diameters and grit sizes are available to customer specifications.

*Magnetic backs also available.

PRE-CHARGED LAPPING DISCS have a dense population of diamond crystals electrobonded to a .032" smooth steel circular section. The abrasive surfaces are available with or without a backing plate. The backing plates are constructed of 3/8" thick solid aluminum discs precision machined for flatness. All diamond sections without backing plates are available with or without PSA backing.

LAPPING DISCS are ideal superabrasive tools for use in grinding and polishing to generate precision flat surfaces. Use to generate precision flat surfaces. Use to grind and polish carbide, ceramics, glass and gemstones. Also used to facilitate the preparation of metallographic and ceramographic specimens.

iviagnetic	D	auno	aisu		valiable.						
Smooth Surface Lapping Discs											
GRIT	4		5	"	6	11	8	11	12"	16"	18"
	Backed	Unbacked	Backed	Unbacked	Backed	Unbacked	Backed	Unbacked	Unbacked	Unbacked	Unbacked
									Only	Only	Only
40	14110	14111	14136	14137	14162	14163	14188	14189			
60	14112	14113	14138	14139	14164	14165	14190	14191	14215	14228	14241
80	14114	14115	14140	14141	14166	14167	14192	14193	14216	14229	14242
100	14116	14117	14142	14143	14168	14169	14194	14195	14217	14230	14243
180	14118	14119	14144	14145	14170	14171	14196	14197	14218	14231	14244
260	14120	14121	14146	14147	14172	14173	14198	14199	14219	14232	14245
360	14122	14123	14148	14149	14174	14175	14200	14201	14220	14233	14246
600	14124	14125	14150	14151	14176	14177	14202	14203	14221	14234	14247
1200	14126	14127	14152	14153	14178	14179	14204	14205	14222	14235	14248
1500	14128	14129	14154	14155	14180	14181	14206	14207			
1800	14130	14131	14156	14157	14182	14183	14208	14209			
3000	14132	14133	14158	14159	14184	14185	14210	14211			
8000	14134	14135	14160	14161	14186	14187	14212	14213			

ISLANDER LAPPING DISCS (TEXTURED SURFACE)

LAPCRAFT'S ISLANDER' diamond discs have a textured surface comprised of a myriad of islands packed with diamond crystals. The cutting islands are surrounded by a maze of canals which flush the cuttings away and helps keep discs free from loading up. As with the standard discs, 'Islander' discs are available in a wide range of sizes to fit your individual needs.

	'Islander' or Smooth Surface Lapping Discs										
GRIT	4	"	5	"	6	6"	8	3"	12"	16"	18"
	Backed	Unbacked	Backed	Unbacked	Backed	Unbacked	Backed	Unbacked	Unbacked	Unbacked	Unbacked
									Only	Only	Only
40	14254	14255	14270	14271	14286	14287	14302	14303			
60	14256	14257	14272	14273	14288	14289	14304	14305	14319	14327	14335
80	14258	14259	14274	14275	14290	14291	14306	14307	14320	14328	14336
100	14260	14261	14276	14277	14292	14293	14308	14309	14321	14329	14337
180	14262	14263	14278	14279	14294	14295	14310	14311	14322	14330	14338
260	14264	14265	14280	14281	14296	14297	14312	14313	14323	14331	14339
360	14266	14267	14282	14283	14298	14299	14314	14315	14324	14332	14340
600	14268	14269	14284	14285 14300 14301 14316 14317				14325	14333	14341	
1200				AVAILABLE ON REQUEST							
8000				AVAILABLE ON REQUEST							



NO-HOLE DIAMOND LAPPING DISCS

diamond lapping discs offer full face flat grinding without any center hole obstruction. One surface contains a full face of diamond particles whereas the opposite surface has a 1/4" -20 rt. hd. machine screw mounted in the center; simply screw it into the end of an arbor which has the same internal thread.

No-Hole Lapping Discs are available in both 6" and 8" diameters in Lapcraft's standard smooth as well as the 'Islander' or textured diamond lapping disc.

GRIT	6	3"	8"		12"	16"	18"
	Backed	Unbacked	Backed	Unbacked	Unbacked	Unbacked	Unbacked
40	14345	14346	14371	14372	Only	Only	Only
60	14347	14348	14373	14374	14398	14411	14424
80	14349	14350	14375	14376	14399	14412	14425
100	14351	14352	14377	14378	14400	14413	14426
180	14353	14354	14379	14380	14401	14414	14427
260	14355	14356	14381	14382	14402	14415	14428
360	14357	14358	14383	14384	14403	14416	14429
600	14359	14360	14385	14386	14404	14417	14430
1200	14361	14362	14387	14388	14405	14418	14431
1500	14363	14364	14389	14390			
1800	14365	14366	14391	14392			
3000	14367	14368	14393	14394			
8000	14369	14370	14395	14396			
		Other D	iameters	Quoted U	pon Reau	est.	

<u>'Islander' or Textured No-Hole Diamond Lapping Discs</u>								
GRIT	6	6"	8	3"	12"	16"	18"	
	Backed	Unbacked	Backed	Unbacked	Unbacked	Unbacked	Unbacked	
40	14440	14441	14458	14459	Only	Only	Only	
60	14442	14443	14460	14461	14477	14486	14495	
60	14442	14443	14460	14461	14477	14486	14495	
80	14444	14445	14462	14463	14478	14487	14496	
100	14446	14447	14464	14465	14479	14488	14497	
180	14448	14449	14466	14467	14480	14489	14498	
260	14450	14451	14468	14469	14481	14490	14499	
360	14452	14453	14470	14471	14482	14491	14500	
600	14454	14455	14472	14473	14483	14492	14501	
1200	14456	14457	14474	14475	14484	14493	14502	

UNCHARGED LAPPING DISCS FOR FINAL POLISH

LAPCRAFT OFFERS A VARIETY of lapping discs designed to be charged by the craftsman with his or her personal preference of diamond or other conventional abrasives.

FINALAPTM

LAPCRAFT'S FINALAP™ has been specially selected for use in the final polish stage along with Lapcraft's diamond spray. The Finalap™ has fine metal particles embedded in a tough resin binder which provides the excellent holding properties of metal with the grooving resistance of a reinforced resin structure.

DIAMETER & DESCRIPTION	STOCK NUMBER
6" Finalap	14513
8" Finalap	14514

DIAMETER & DESCRIPTION	STOCK NUMBER
6" Copper Lap	14509
8" Copper Lap	14510
6" Lucite Lap	14511
8" Lucite Lap	14512

NOTE: All laps supplied with a 1/2" arbor hole unless otherwise specified

PHENOLIC LAP AN ECONOMICAL ALL-PURPOSE

lapping disc specially made for charging with Lapcraft's diamond compound and with other precision polishing powders such as: cerium oxide, LINDE A or tin oxide.

DIAMETER & DESCRIPTION	STOCK NUMBER
6" Phenolic Lap	14503
8" Phenolic Lap	14504



MASTER LAP™

THESE PRECISION MACHINED flat solid aluminum laps are used as a backing for a variety of thin laps. Master Laps™ are approximately 3/8" thick. 1/2" arbor hole is standard. No-Hole Master Laps™ have a 1/4"-20 rt. hd. male screw on the back.

DIAMETER & DESCRIPTION	STOCK NUMBER
6" Master Lap	14515

8" Master Lap 14516

DIAMETER & DESCRIPTION STOCK NUMBER

6" No-Hole Master Lap 14517 8" No-Hole Master Lap 14518

UNCHARGED POLISHING PADS

MADE FOR SMOOTHING and polishing, Lapcraft's uncharged polishing pads are designed to take a charge using Lapcraft's diamond compound or other precision conventional micro powders.

DURA-TEX - A real performer that won't soak up the diamond compound because of its special composition of man-made fibers compressed to an exact density. Recommended for use with coarser grit sizes - 180 through 1800. (Green)

MICRO-TEX - Not as dense and durable as Dura-Tex but it is more versatile. It is also a more universal pad that accepts a charge using finer grit sizes -260 through 1800. (White)

POLY-TEX - A star performing pad for the final polish. It's a combination of nylon and wool which makes it very durable. It also requires less effort to get a mirror finish. Recommended for use with finer grit sizes - 3,000 through 50,000. (Black)

POLY-DISC ADAPTORS

THESE ADAPTORS ARE USED to convert your motor or machine to a polishing unit; 1/4"-20 female, right-hand thread.

MOTOR SHAFT SIZE	STOCK NUMBER
For 1/2" motor shafts	14701
For 3/8" motor shafts	14702
For 5/16" motor shafts	14703
For 1/4" motor shafts	14704

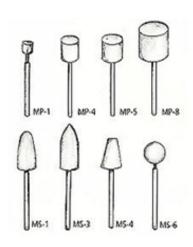
	Lapping Discs PAD DIAMETER / STOCK NUMBER				
PAD TYPE					
	4"	6"	8"		
DURA-TEX	14608	14613	14618		
MICRO-TEX	14609	14614	14619		
POLY-TEX	14610	14615	14620		

POLISHING SYSTEMS

FELT BOBS

LAPCRAFT'S MANDREL MOUNTED

bobs are made of hard felt and are for use with diamond polishing compounds. Maximum speed rating is 20,000 RPM, 1/8" shanks.



Cylinder Shaped Felt Bobs Cylinder Shaped Felt Bobs

STOCK NUMBER	DIAMETER	FACE	MANDREL
MP-1	1/4"	1/4"	1/8"
MP-4	3/8"	1/2"	1/8"
MP-5	1/2"	1/2"	1/8"
MP-8	3/4"	3/4"	1/8"

Tapered & Ball Felt Bobs

	rapered a L	Juli I Cit Dobs	
STOCK NUMBER	DIAMETER	FACE	MANDREL
MP-1	1/4"	1"	1/8"
MP-3	3/8"	1/2"	1/8"
MP-4	1/2"	3/4"	1/8"
MP-6	1/2"	1/2"	1/8"

Diamond Slurry

DIAMOND SLURRY

OS (OIL SOLUBLE) IS OUR MOST popular slurry for use on hard laps. This slurry is especially popular for finishing materials where a highly reflective surface is desired.



APPLICATION					STC	OCK NUMB	ER
RECOMMENDATION					STC	OCK NUMB	ER
	MESH	MICRON	COLOR	CONCENTRATION	1 GRAN	100 GRAM	400 GRAN
Finest finishing for	100,000	1/4	Neutra	Standard	21115	21116	21120
semi-conductor components, optical parts and other							
material requiring	50.000	1/2	Neutra	Standard	21145	21126	21130
ultra-high surface finishes such as	- 1		Γ		•		
gemstones.	14,000	$\neg \neg$	Neutra	Light		21136	21140
- 1	- 1	- 1		Medium	21175	21146	21150
- 1	- 1	- 1		Heavy	-	21156	21160
Final finish for	8,000	3	Yellow	Light	-	21166	21170
memory discs and	1	- 1		Medium	21205	21176	21180
recording heads,	- 1	- 1		Heavy		21186	21190
ceramic and ally	3,000	6	Orange	Light		21196	21200
steels, sapphire, and	- 1	- 1		Medium	21235	21206	21210
similar oxides	- 1	- 1		Heavy	_	21216	21220
⊢	1,800	-9 	Green	Light		21226	21230
1	- 1	- 1		Medium	21265	21236	21240
1	- 1	- 1		Heavy		21246	21250
High Stock	1,200	15	Blue	Light	$\overline{}$	21256	21260
removal for	- 1	- 1		Medium	21295	21266	21270
flatness prior to	- 1	- 1		Heavy		21276	21280
final steps.	600	30	Red	Light	$\overline{}$	21286	21290
1	- 1	- 1		Medium	21325	21296	21300
1	- 1	- 1	-	Heavy		21306	21310
	325	45	Brown	Light	$\overline{}$	21316	21320
			⊢	Medium	21355	21326	21330
	- 1	- 1	- ⊢	Heavy		21336	21240
				. ,		21000	21270



MICROMITE™

DIAMOND COMPOUNDS are packaged in disposable syringes for precision application.



Micromite™ Diamond Polishing Compound

						STOCK	NUMBER	
APPLICATION	INDUSTRY	MICRON	COLOR	MESH	Syringe	Syringe	Syringe	Syringe
RECOMMENDED	MICRON	RANGE			1 GRAM	2 GRAM	5 GRAM	18 GRAM
for metallography, semi-	1/4	0-1/2	Neutral	100,000	20100	20102	20105	20106
conductors, ferrite,	1/2	0-1	Light Gray	50.000	20110	20112	20115	20116
optical, and gemstones.	.,_	0.2	Noutral	14.000	20120	20112	20125	20126
Final finishes for dies,	,	2-4	Yellow	8.000	20120	20132	20135	20136
molds, seals and assorted production lapping.				-,				
production apping.		4-8	Orange	3,000	20140	20142	20145	20146
Preparatory lapping-first	•	6-12	Green	1,800	20150	20152	20155	20156
step for general work.	15	10-20	Blue	1,200	20160	20162	20165	20166
	30	20-40	Red	600	20170	20172	20175	20176
Fast stock removal	45	30-60	Brown	325	20180	20182	20185	20186
usually in excess of .003"	60	50-70	PurPle	260	20190	20192	20195	20196
'		30-70	- uir ie	180	20100			
					20200	20202	20205	20206
		60-90	Dark Blue	100	20212	20212	20215	20216

#1 Starter Kit - three most popular sizes: 1 gm of 1,200 for finishing, 1 gm of 8,000 STOCK NUMBER.....20462

#2 Maxi-Mite Kit - comes complete with 2gms each of 50,000 & 14,000 & 1gm each of 8,000, 3,000, 1,200 & 600, plus Microsol extender. **STOCK NUMBER.....20463**

#3 Pro-Mite Kit - a double supply of Microsol extender plus 5gms each of 50,000, 14,000, 8,000, 3,000, 1,200 & 600. **STOCK NUMBER......20464**



MICROSOL™ DIAMOND COMPOUND EXTENDER

 $\begin{array}{lll} \textbf{MICROSOL}^{\intercal M} \textbf{ IS A SPECIAL FORMULA} & \text{dispersant for use with} \\ \text{Micromite}^{\intercal M} & \text{diamond} & \text{compounds.} \end{array}$

5 oz. Bottle of Microsol™

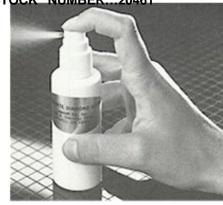
5 oz. Bottle of Microsol™ STOCK NUMBER...20460 1 oz. Bottle of Microsol™ STOCK NUMBER...20461

1 oz. Bottle of Microsol™ STOCK NUMBER...20461

DIAMOND SPRAY

DIAMOND SPRAY is a sensible alternative to aerosol types. The spray is available in 2 oz pump bottles. The vehicle is designed to dissipate quickly leaving a uniform concentration of exposed diamond particles on the work material. Simply apply the spray where the polish is required.

I	nond Sprav	
MESH	MICRON	STOCK
EQUIVALENT	SIZE	NUMBER
100,000	1/4	21505
II 50 000	1/2	21510
14,000	1	21515
8,000	3	21520
3,000	6	21525
1,200	15	21530
600	30	21535
325	45	21540





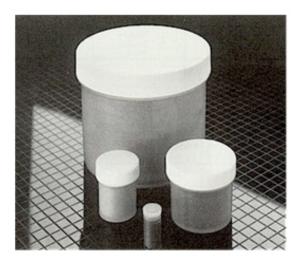
POLISHING SYSTEMS

POLISHING POWDERS

THESE POWDERS ARE DESIGNED to give an ultra-high polish on crystalline materials. These are absolutely precise, conventional polishing abrasives. They are not recommended for use in tumblers.

Polishing Powders				
STOCK NUMBER				
	STOCK NUMBER			
DESCRIPTION	1 OZ.	1 LB.		
Linde A	21600	21601		
Cerium Oxide	21602	21603		
Tin Oxide	21604	21605		

MICROMITE™ DIAMOND POWDER



MICROMITE™ HI-STRENGTH diamond powders are produced under ultra modern laboratory conditions using electronically automated grading machines. Grading is accomplished by employing the principles of 'Stokes Law' - not sieves. The end result yields precision closer than the Bureau of Standard Specification.

MICROMITE™ DIAMOND POWDER				
MICRON	MESH		STOCK NUMBE	R
SIZE	EQUIVALENT	1 Carat	5 Carat	100 Carat
		Vial	Vial	Vial
1/4	100,000	21606	21606-5	21606-100
1/2	50,000	21607	21607-5	21607-100
1	14,000	21608	21608-5	21608-100
3	8,000	21609	21609-5	21609-100
6	3,000	21610	21610-5	21610-100
9	1,800	21611	21611-5	21611-100
15	1,200	21612	21612-5	21612-100
30	600	21613	21613-5	21613-100
45	325	21614	21614-5	21614-100
60	260	21615	21615-5	21615-100
	180	21616	21616-5	21616-100
	100	21617	21617-5	21617-100
	80	21618	21618-5	21618-100
	60	21619	21619-5	21619-100

*Packed conveniently in plastic vials as small as individual one (1) carat units.

LAPCRAFT EXCELS
in the manufacture
of standard as well as
custom designed products
in both diamond and
CBN abrasives.

Customer Inquiries Invited.

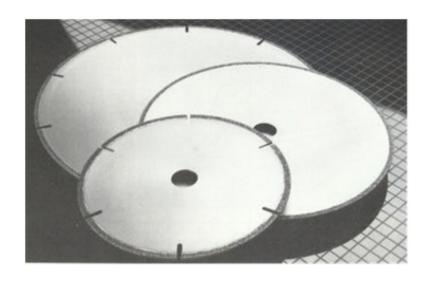


^{*}Use as is to make and charge laps and tools.

DIAMOND CIRCULAR SAW BLADES

PLATED DIAMOND CIRCULAR SAW BLADES

HIGH PERFORMANCE diamond circular saw blades are designed for cutting-off, slotting, notching and trimming of heat-sensitive, high friction or highly abrasive, non-metallic materials. Lapcraft nickel plated saw blades are available with either continuous or slotted cores. Forty (40) mesh diamond with radius edge is standard.



Plated Diamond Circular Saw Blades						
					NUMBER	
DIA.	KERF	CORE	ARBOR	Continuous 1/16" Return	Slotted 1/16" Return	
1 1/2"	1/16"	3/64"	1/4"	10011		
1 1/2"	3/32"	1/16"	1/4"	10013		
2"	1/16"	3/64"	1/4"	10201		
2"	1/16"	3/64"	3/8"	10203		
2"	3/32"	1/16"	1/4"	10205		
3"	1/16"	3/64"	1/4"	10301	11301	
3"	1/16"	3/64"	3/8"	10303	11303	
3"	1/16"	3/64"	1/2"	10305	11305	
3"	3/32"	1/16"	1/4"	10307	11307	
3"	3/32"	1/16"	3/8"	10309	11309	
3"	3/32"	1/16"	1/2"	10311	11311	
3"	1/8"	3/32"	1/4"	10313	11313	
3"	1/8"	3/32"	3/8"	10315	11315	
3"	1/8"	3/32"	1/2"	10317	11317	
4"	1/16"	3/64"	3/8"	10401	11401	
4"	1/16"	3/64"	1/2"	10403	11403	
4"	1/16"	3/64"	5/8"	10405	11405	
4"	3/32"	1/16"	3/8"	10407	11407	
4"	3/32"	1/16"	1/2"	10409	11409	
4"	3/32"	1/16"	5/8"	10411	11411	
4"	1/8"	3/32"	3/8"	10413	11413	
4"	1/8"	3/32"	1/2"	10415	11415	
4"	1/8"	3/32"	5/8"	10417	11417	
5"	1/16"	3/64"	1/2"	10501	11501	
5"	1/16"	3/64"	5/8"	10503	11503	
5"	1/16"	3/64"	3/4"	10505	11505	
5"	3/32"	1/16"	1/2"	10507	11507	
5"	3/32"	1/16"	5/8"	10509	11509	
5"	3/32"	1/16"	3/4"	10511	11511	
5"	1/8"	3/32"	1/2"	10513	11513	
5"	1/8"	3/32"	5/8"	10515	11515	
5"	1/8"	3/32"	3/4"	10517	11517	

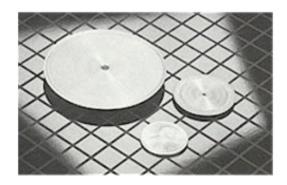
	<u>Pla</u>	<u>ated Diai</u>	<u>nond Cir</u>	cular Saw Bl	<u>ades</u>	
				STOCK		
DIA.	KERF	CORE	ARBOR	Continuous	Slotted	
				1/16" Return	1/16" Return	
6"	1/16"	3/64"	1/2"	10601	11601	
6"	1/16"	3/64"	5/8"	10603	11603	
6"	1/16"	3/64"	3/4"	10605	11605	
6"	3/32"	1/16"	1/2"	10607	11607	
6"	3/32"	1/16"	5/8"	10609	11609	
6"	3/32"	1/16"	3/4"	10611	11611	
6"	1/8"	3/32"	1/2"	10613	11613	
6"	1/8"	3/32"	5/8"	10615	11615	
6"	1/8"	3/32"	3/4"	10617	11617	
7"	1/16"	3/64"	1/2"	10701	11701	
7"	1/16"	3/64"	5/8"	10703	11703	
7"	1/16"	3/64"	3/4"	10705	11705	
7"	3/32"	1/16"	1/2"	10707	11707	
7"	3/32"	1/16"	5/8"	10709	11709	
7"	3/32"	1/16"	3/4"	10711	11711	
7"	1/8"	3/32"	1/2"	10713	11713	
7"	1/8"	3/32"	5/8"	10715	11715	
7"	1/8"	3/32"	3/4"	10717	11717	
8"	1/16"	3/64"	1/2"	10801	11801	
8"	1/16"	3/64"	5/8"	10803	11803	
8"	1/16"	3/64"	3/4"	10805	11805	
8"	3/32"	1/16"	1/2"	10807	11807	
8"	3/32"	1/16"	5/8"	10809	11809	
8"	3/32"	1/16"	3/4"	10811	11811	
8"	1/8"	3/32"	1/2"	10813	11813	
8"	1/8"	3/32"	5/8"	10815	11815	
8"	1/8"	3/32"	3/4"	10817	11817	
10"	1/16"	3/64"	1/2"	10910	11910	
10"	1/16"	3/64"	5/8"	10912	11912	
10"	1/16"	3/64"	3/4"	10914	11914	
10"	3/32"	1/16"	1/2"	10916	11916	
10"	3/32"	1/16"	5/8"	10918	11918	



PLATED DIAMOND CIRCULAR SAW BLADES

Plated Diamond Circular Saw Blades						
(Con	tinued)			STOCK NUMBER		
DIA.	KERF	CORE	ARBOR	Continuous 1/16" Return	Slotted 1/16" Return	
10"	3/32"	1/16"	3/4"	10920	11920	
10"	1/8"	3/32"	1/2"	10922	11922	
10"	1/8"	3/32"	5/8"	10924	11924	
10"	1/8"	3/32"	3/4"	10926	11926	
12"	3/32"	1/16"	1"	10928	11928	
12"	3/32"	1/16"	1 1/4"	10930	11930	
12"	1/8"	3/32"	1"	10932	11932	
12"	1/8"	3/32"	1 1/4"	10934	11934	
12"	5/32"	1/8"	1"	10936	11936	
12"	5/32"	1/8"	1 1/4"	10938	11938	
12"	3/16"	5/32"	1"	10940	11940	
12"	3/16"	5/32"	1 1/4"	10942	11942	
14"	3/32"	1/16"	1"	10944	11944	
14"	3/32"	1/16"	1 1/4"	10946	11946	
1/1"	1/8"	3/32"	1"	10948	11948	
14"	1/8"	3/32"	1 1/4"	10950	11950	
14"	5/32"	1/8"	1"	10952	11952	
14"	5/32"	1/8"	1 1/4"	10954	11954	
14"	3/16"	5/32"	1"	10956	11956	
14"	3/16"	5/32"	1 1/4"	10958	11958	

Plated Diamond Circular Saw Blades							
				STOCK NUMBER			
DIA.	KERF	CORE	ARBOR	Continuous	Slotted		
				1/16" Return	1/16" Return		
16"	3/32"	1/16"	3/4"	10960	11960		
16"	1/8"	3/32"	1/2"	10962	11962		
16"	1/8"	3/32"	5/8"	10964	11964		
16"	1/8"	3/32"	3/4"	10966	11966		
16"	3/32"	1/16"	1"	10968	11968		
16"				10970	11970		
18"	3/32"	1/16"	1 1/4"	10972	11972		
18"	1/8"	3/32"	1"	10974	11974		
18"	1/8"	3/32"	1 1/4"	10976	11976		
18"	5/32"	1/8"	1"	10978	11978		
20"	5/32"	1/8"	1 1/4"	10980	11980		
20"	3/16"	5/32"	1"	10982	11982		
20"	3/16"	5/32"	1 1/4"	10984	11984		
20"	3/32"	1/16"	1"	10986	11986		
24"	3/32"	1/16"	1 1/4"	10988	11988		
24"	1/8"	3/32"	1"	10990	11990		
24"	1/8"	3/32"	1 1/4"	10992	11992		
24"	5/32"	1/8"	1"	10994	11994		



SLITTERS

THESE PLATED DIAMOND CUTTING wafers are designed to be used with high RPM, flexible shaft-type machines. They have a continuous, stainless steel body. MINI MICRO KERF- BLADES offer a high performance, safe alternative to conventional abrasive miniature cut-off wheels.

Slitters - Mini Micro Kerf™ Blades							
DIA. KERF CORE ARBOR STOCK NUMBER							
5/8"	.022"	.010"	1/16"	12150			
3/4"	.022'	.010"	1/16"	12155			
1"	.022"	.010'	1/16"	12160			
2"	.032"	.020"	1/8"	12165			

MANDRELS FOR SLITTERS

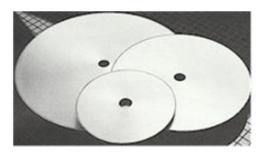
Mandrels for Slitters						
ARBOR SIZE SHANK STOCK NUMBER						
1/16"	3/32"		12170			
1/16"	1/8"		12171			
1/8"	1/8"		12172			





DIA-LASER™ SAW BLADES

LAPCRAFT'S DIA-LASER™ PLATED DIAMOND circular saw blades are essential when cutting precious materials. They are available in ultra-thin thicknesses which slice with minimal material loss. Dia-Laser's unique cutting teeth are premium, multi-pointed diamond crystals chosen for their strength and sharpness. These cutting points are securely nickel plated onto rust proof, circular full-hard stainless steel bodies.



Silver Knight™ Diamond Circular Saw Blades						
	RIM	ARBOR	STOCK			
DIAMETER	THICKNESS	HOLE	NUMBER			
4"	.014"	1/2"	19300			
4"	.020"	1/2"	19302			
5"	.020"	1/2"	19304			
6"	.014"	1/2"	19306			
6"	.020"	1/2"	19308			
6"	.032"	1/2"	19310			
6"	.040"	5/8"	19312			
8"	.025"	5/8"	19314			
8"	.032"	5/8"	19316			
8"	.040"	5/8"	19318			
10"	.032"	5/8"	19320			
10"	.040"	5/8"	19322			
10"	.050"	5/8"	19324			
12"	.065"	1"	19326			
14"	.070"	1"	19328			

SPITFIRE™ SAW BLADES-SINTERED, NOTCHED RIM

SPITFIRE™ DIAMOND SAW BLADES, a long established standard in the industry, are proven 'workhorses' especially selected for cutting larger slabs of harder, tougher materials. Their construction consists of a multitude of notches around the periphery of steel core bodies. The notches are filled with metal powders and diamond particles; then sintered to form hard, durable bonds.

Dia-La	Dia-Laser™ Diamond Circular Saw Blades							
DIAMETER	MESH	KERF	CORE	ARBOR HOLE	STOCK NUMBER			
DIAMETER	MESH	KERF	CORE	HOLE	NUMBER			
3"	260	.010"	.004"	1/2"	12100			
4"	260	.010"	.004"	1/2"	12110			
4"	260	.010"	.004"	5/8"	12112			
4"	150	.024"	.012"	1/2"	12114			
4"	150	.024"	.012"	5/8"	12116			
5"	260	.010"	.004"	1/2"	12118			
5"	260	.010"	.004"	5/8"	12120			
5"	150	.024"	.012"	1/2"	12122			
5"	150	.024"	.012"	5/8"	12124			
6"	260	.014"	.006"	1/2"	12126			
6"	260	.014"	.006"	5/8"	12128			
6"	150	.024"	.012"	1/2"	12130			
6"	150	.024"	.012"	5/8"	12132			
6"	60	.045"	.025"	1/2"	12134			
6"	60	.045"	.025"	5/8"	12136			
8"	150	.024"	.012"	1/2"	12138			
8"	150	.024"	.012"	5/8"	12140			
8"	60	.045"	.025"	1/2"	12142			
8"	60	.045"	.025"	5/8"	12144			

SILVER KNIGHT™ SAW SILVER KNIGHT™ SAW BLADES - SINTERED, CONTINUOUS RIM

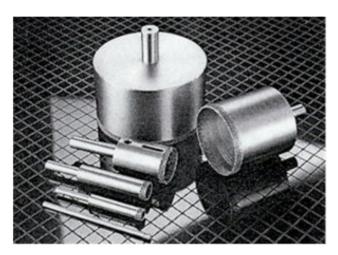
SILVER KNIGHT™ - A LONG ESTABLISHED

name in the industry and the favorite choice where durability is a priority. Silver Knight™ blades are manufactured with a continuous sintered rim of diamond, which is metal, bonded to the periphery of steel core bodies. Diameters range from 4" to14".

Spitfire ¹	[™] Diamond Ciı	cular Saw B	lades
	CORE	ARBOR	STOCK
DIAMETER	THICKNESS	HOLE	NUMBER
16"	.075"	1"	19402
20"	.064"	1"	19405
20"	.075"	1"	19406
24"	.105"	1"	19408
30"	.105"	1"	19409



DRILLING & GRINDING TOOLS



DIAMOND CORE DRILLS

DIAMOND CORE DRILLS are

available in a wide selection of popular stocked sizes.

STANDARD OFFERINGS INCLUDE:

- *1"cutting depth 1/8" return
- *60 mesh for glass and lapidary
- *40 mesh for all other non-metallics
- *3/8" shank except '1/8" & 3/16"

OPTIONS:

- *Selection of custom sizes per customer specifications
- *Replate service
- *Pilot-ready types
- *Other shank sizes on request

STOCK NUMBER DIAMETER 40 MESH 60 ME: 1/8" 1510 1/4" 15105 1510 5/16" 15110 1511 3/8" 15115 1511 7/16" 15120 1512	SH 1 6 1
1/8" 1510 1/4" 15105 1510 5/16" 15110 1511 3/8" 15115 1511 7/16" 15120 1512	1 6 1 6
7/16" 15120 1512	6 1 6
7/16" 15120 1512	1 6
7/16" 15120 1512	6
7/16" 15120 1512	
7/16" 15120 1512	1
1/0" 15105 1510	
1/2" 15125 1512	
9/16" 15130 1513	1
o 5 /8" 15135 1513	6
3/4" 15140 1514	1
1/6 15145 1514	6
1" 15150 1515	1
1 1/16" 15155 1515	6
≥ 1 /18" 15160 1516	1
1 /18" 15160 1516 1 1/4" 15165 1516 1 1/2" 15170 1517 1 3/4" 15175 1517	6
S 1 1/2" 15170 1517	1
1 3/4" 15175 1517	6
2" 15180 1518	1
o = 2 1/4" 15185 1518	6
2 1/4" 15185 1518 2 1/2" 15190 1519 4 3" 15195 1519	1
0 10100 1010	
3 1/4" 15200 1520	1
3 1/2" 15205 1520	6
_ 4" 15210 1521	1
<u>4 1/4" 15215 1521</u>	6
5 4 1/2" 15220 1522	1
S 5" 15225 1522	6
5 1/4" 15230 1523	1
5 1/2" 15235 1523	6
6" 15240 1524	1

MICROMITE™ DRILLS

LAPCRAFT'S MICROMITE™ DIAMOND drills are ideal for drilling small holes in highly abrasive nonferrous materials. Examples include the drilling of sapphire and high-density alumina ceramics. Overall lengths are 1 3/8."

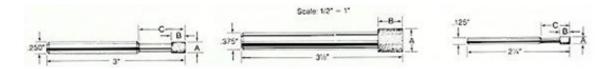
Micromite™ Diamond Drills						
DRILL SIZE (mm)	SHANK SIZE (inches)	STOCK NUMBER	6 PACK NUMBER			
3/4	.023	16005	16005-6			
1	.024	16010	16010-6			
1 1/4	.036	16015	16015-6			
1 1/2	.044	16020	16020-6			
1 3/4	.054	16025	16025-6			
2	.064	16030	16030-6			
2 1/4	.074	16035	16035-6			
2 1/2	.084	16040	16040-6			
3	.104	16045	16045-6			
3 1/2	.124	16050	16050-6			
4	.144	16055	16055-6			

Cbn and special sizes available on request. 5,000-20.000 RPM





DIAMOND & CBN MANDRELS



	Mandrels								
				STO	CK NUMB	ER			
DI	MENSIC	ON	DIAMOND CBN						
	N INCHE	S	GRIT GRIT						
Α	В	С	220	100	220	100	60		
.203	.275	1.000	16300	16305	17280	17285	17290		
.230	.275	1.000	16310	16315	17295	17300	17305		
.275	.315	N/A	16320	16325	17310	17315	17320		
.315	.315	N/A	16330	16335	17325	17330	17335		
.335	.315	N/A	16340	16345	17340	17345	17350		
.394	.197	N/A	16350	16355	17355	17360	17365		
.394	.394	N/A	16360	16365	17370	17375	17380		
.437	.394	N/A	16370	16375	17385	17390	17395		
.500	.394	N/A	16380	16385	17400	17405	17410		

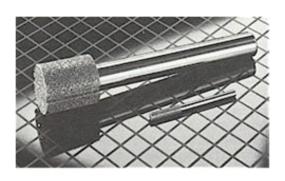
USE DIAMOND OR CBN MANDRELS for precise, small hole jig and I.D. grinding.

- Diamond points are recommended for green and sintered carbides, ceramics, carbon, glass, sapphire, quar
- CBN points recommended on high carbon, high chrome steel, super alloys and tool steels with hardness above 58 Rockwell C.

STRAIGHT DIAMOND ROUTERS

STRAIGHT DIAMOND ROUTERS are in 40 80 and 100 mesh diamond. The abrasive length is 1" except for 3/32" & 1/8" which is 5/8". There are two straight

longitudinal flutes on 3/4" diameter and larger.



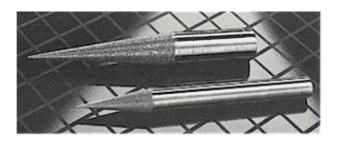
			Mandr	els		
				STOCK N	UMBER	
D	IMENSIC	ON	DIAM	IOND	CI	3N
ll l	I INCHE	S	GF	IT	GF	IT
Α	В	С	220	100	220	100
.030	.079	1/4	16100	16105	17100	17105
.030	.118	1/4	16110	16115	17110	17115
.040	.079	1/4	16120	16125	17120	17125
.040	.118	1/4	16130	16135	17130	17135
.050	.079	1/2	16140	16145	17140	17145
.050	.118	1/2	16150	16155	17150	17155
.060	.079	1/2	16160	16165	17160	17165
.060	.118	1/2	16170	16175	17170	17175
.070	.157	1/2	16180	16185	17180	17185
.080	.157	1/2	16190	16195	17190	17195
.090	.157	1/2	16200	16205	17200	17205
.100	.157	1/2	16210	16215	17210	17215
.110	.157	1/2	16220	16225	17220	17225
.118	.157	5/8	16230	16235	17230	17235
.135	.197	5/8	16240	16245	17240	17245
.157	.236	N/A	16250	16255	17250	17255
.177	.236	N/A	16260	16265	17260	17265
.197	.236	N/A	16270	16275	17270	17275

			Mandrels			
I		STOCK NUMBER				
DIMEN		DIAM			CBN	
IN INC	HES	GF	IT		GRIT	
Α	В	220	100	220	100	60
.394	.394	16400	16405	17415	17420	17425
.473	.394	16410	16415	17430	17435	17440
.500	.500	16420	16425	17445	17450	17455
.591	.394	16430	16435	17460	17465	17470
.730	.394	16440	16445	17475	17480	17485
1.000	.394	16450	16455	17490	17495	17500
1.250	.394	16460	16465	17505	17510	17515
1.500	.394	16470	16475	17520	17525	17530

	S	traight Di	amond Router	'S	
			S ⁻	OCK NUMBE	Ŕ
DIAMETER	SHANK	OAL	40 MESH	80 MESH	100 MESH
3/32"		2"	17600	17620	17640
1/8"		2"	17601	17621	17641
1/4"	1/4"	3"	17602	17622	17642
3/8"	1/4"	3"	17603	17623	17643
3/8"	3/8"	3"	17604	17624	17644
1/2"	1/4"	3"	17605	17625	17645
1/2"	3/8"	3"	17606	17626	17646
5/8"	3/8"	3"	17607	17627	17647
2/4"	3/8"	3"	17608	17628	17648
1"	3/8"	3"	17609	17629	17649
1"	1/2"	3"	17610	17630	17650



DRILLING & GRINDING TOOLS



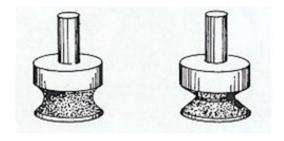
DIAMOND TAPERED HONES

DIAMOND TAPERED HONES are available in 150 grit with an OAL of 3."

Diamond Tapered Hones						
O.D.	INCLUDED	STOCK				
	ANGLE	NUMBER				
1/8"	6°	17705				
1/8"	8°	17710				
1/8"	12°	17715				
1/4"	12°	17720				
1/4"	14°	17725				
1/4"	16°	17730				
3/8"	12°	17735				
3/8"	14°	17740				
3/8"	16°	17745				

DIAMOND EDGE GRINDING BITS

LAPCRAFT DIAMOND GRINDING BITS fit any 3/8" drill chuck. These diamond bits smooth cutout holes, slots, and curves in glass or stone. Make "on-the-job" adjustments or correct cutting mistakes. Use with Lapcraft's Tool Cool™ diamond coolant or with turpentine.



Diamond Grinding Bits						
DESCRIPTION	SHAFT	GRIT	STOCK NUMBER			
Pencil Edge	3/8"	80	17750			
Pencil Edge	3/8"	120	17755			
Flat & Seam	3/8"	80	17760			
Flat & Seam	3/8"	120	17765			



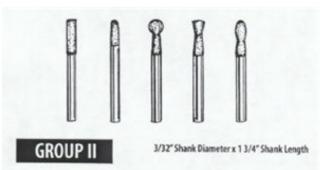


SHAPED **DIAMOND BURS**

LAPCRAFT PRODUCED DIAMOND burs come in a variety of shapes, diamond grit sizes and shank diameters. diamond crystals are nickel plated around these unique bur shapes and offer the ability to create intricate cuts in the hardest materials including natural stone, glass, ceramics, and carbides.



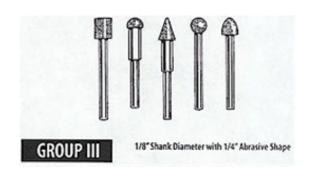
Group I - Shaped Diamond Burs							
			STOCK	NUMBER			
	180 (RIT	360	GRIT	600 (GRIT	
BUR SHAPE	1/PACK	6/PACK	1/PACK	6/PACK	1/PACK	6/PACK	
Cone	18020	18020-6	18021	18021-6	18023	18023-6	
Rev. Cone	18023	18023-6	18024	18024-6	18025	18025-6	
Ball	18026	18026-6	18027	18027-6	18028	18028-6	
Cylinder	18029	18029-6	18030	18030-6	18031	18031-6	
Elliptical	18032	18032-6	18033	18033-6	18034	18034-6	
Slicer	18035	18035-6	18036	18036-6	18037	18037-6	





Group II - Complete Assortment					
SHANK SHANK STOCK					
QUANTITY	GRIT	DIAMETER	LENGTH	NUMBER	
5	180	3/32"	1 3/4"	18050	
5	600	3/32"	1 3/4"	18055	

Group II - Shaped Diamond Burs						
		STOCK N	NUMBER			
	180 GRIT 600 GRIT					
BUR SHAPE	1/PACK	6/PACK	1/PACK	6/PACK		
Cylinder	18040	18040-6	18041	18041-6		
Cone	18042	18042-6	18043	18043-6		
Ball	18044	18044-6	18045	18045-6		
Inv. Cone	18046	18046-6	18047	18047-6		
Flame	18048	18048-6	18049	18049-6		



Group III - Complete Assortment						
	SHANK SHANK STOCK					
QUANTITY	GRIT	DIAMETER	LENGTH	NUMBER		
5	180	1/8"	1 3/4"	18070		
5	600	1/8"	1 3/4"	18075		

Group III - Shaped Diamond Burs						
		STOCK N	NUMBER			
	180 GRIT 600 GRIT					
BUR SHAPE	1/PACK	6/PACK	1/PACK	6/PACK		
Cylinder	18060	18060-6	18061	18061-6		
Button	18062	18062-6	18063	18063-6		
Cone	18064	18064-6	18065	18065-6		
Ball	18066	18066-6	18067	18067-6		
Curved Ball	18068	18068-6	18069	18069-6		



DRILLING & GRINDING TOOLS

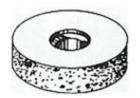
ROUNDEDGE WHEELS

ROUNDEDGE DIAMOND WHEELS are an ideal radius wheel for contour grinding and carving. Shanks are 1/8'diameter; heat treated steel, bonded with 180 grit diamond across the full cutting face and periphery.

Roundedge Diamond Wheels					
GRIT	FACE DIAMETER	SHANK DIAMETER	STOCK NUMBER		
180	3/8"	1/8"	18080		
180	1/2"	1/8"	18085		
180	3/4"	1/8"	18090		
Kit: 1 o	Kit: 1 of each diameter				



DIAMOND MINI-WHEELS



THESE MINIATURE DIAMOND grinding wheels are designed for mandrel mounting and fit any flexible shaft motorized tool. Diamond crystals are nickel plated around the periphery of these solid steel bodies. They are available in three (3) diameter sizes -1", 1/4" and 1/2" and in four grit sizes.

Diamond Mini-Wheels						
	STO	CK NUMBER				
GRIT	GRIT 1" 3/4" 1/2"					
SIZE	SIZE DIAMETER DIAMETER DIAMETER					
80	18171	18172	18173			
180	18174"	18175	18176			
360	18177	18178	18179			
600	18180	18181	18182			



DIAMOND MINI-WHEEL VARIETY KITS

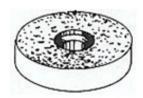
SPECIAL SAVINGS ARE available when Mini-Wheels are purchased in three (3) standard diamond grits:

1" Mini-Wheel Kit	
(1 each 180, 360, & 600 grit)	
STOCK NUMBER	18190
3/4" Mini-Wheel Kit	
(1 each 180, 360, & 600 grit)	
STOCK NUMBER	18195
1/2" Mini-Wheel Kit	
(1 each 180, 360, & 600 grit)	
STOCK NUMBER	18200

MANDRELS FOR MINI-WHEELS

Mandrels for Mini-Wheels						
ARBOR SPECIFIED RECOMMENDED						
DIAMETER	ETER HOLE THICKNESS MANDREL					
1"	1/8"	1/4"	12172			
3/4"	1/8"	1/4"	12172			
1/2"	1/16"	1/4"	12171			





Diamond Gritters

GRIT	DIAMETER	ARBOR	STOCK
	4.11	SIZE	NUMBER
80	1"	1/8"	18300
180	1"	1/8"	18305
360	1"	1/8"	18310
600	1"	1/8"	18315
		I	

DIAMOND MINI-GRITTERS

THIS VERSATILE DIAMOND TOOL, a combination of a "Gritter" and a "Mini-Wheel," has diamond crystals bonded around the periphery as well as on the top face. These Diamond Mini Gritters are solid steel wafers 1/4" thick, 1" diameter, with 1/8" arbor hole. Four (4) diamond grit sizes are available.

SHAPED DIAMOND MINI-WHEELS

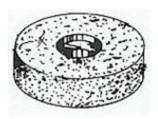
FIVE DIFFERENT GEOMETRIES are available in three popular grit sizes. All shapes are 1" diameter, 1/4" thick with 1/8" arbor hole. These cutters are designed to be mandrel mounted.

Shaped Diamond Mini Wheels

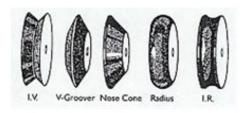
Chapea Diamona Mini Whichs					
WHEEL	S	STOCK NUMBER			
SHAPE					
V-Groover	18120	18121	18122		
Nose Cone	18123	18124	18125		
Radius	18126	18127	18128		
I.V.	18129	18130	18131		
I.R.	18132	18133	18134		

DIAMOND GRITTERS

A DANDY TOOL THAT COMES in handy for the quick grind or pre-polish. Diamond crystals are bonded onto the top of 1" diameter solid steel 1/4" thick wafers. The 1/8" Harbor holes are counter-bored to 1/8" Harbor holes are counter-bored to allow the mandrel screw heads to lock in below the grinding surface; allowing you to use the entire grinding face without obstruction. These diamond gritters can be used with any flexible shaft motorized tool. They are available in four (4) diamond grit sizes.



Diamond Mini Gritters					
GRIT DIAMETER ARBOR STOCK SIZE NUMBER					
80	1"	1/8"	18400		
180	1"	1/8"	18405		
360	1"	1/8"	18410		
600	1"	1/8"	18415		



Assortment Packages offer added value. Packages containing all shapes in each of the three grit sizes are available.

Mini Wheel Complete Assortment					
QUANTITY GRIT STOCK NUMBER					
5	180		18140		
5	325		18145		
5	600		18150		
1/8" Mano	12172				



TRIMMING & SHAPING TOOLS

DIAMOND FLAT FILES

USED FOR TRIMMING STONE or for making minor repairs, these diamond (1 each: 360 & 600 grit) hand files are 4" long, 7/16" wide, and have a 2" long working surface, on one face.

Diamond Flat Files						
GRIT LENGTH STOCK NUMBER						
180	4"	18500				
360	4"	18505				
600	4"	18510				
1200	4"	18515				



DIAMOND NEEDLE FILES are 5 1/2" OAL with knurled handles. The diamond length is 2 1/2" long and coated around the entire working surface.

File Kit #1 - 2 Files

Needle File Kit #1 - 3 Files

(1 each shape: round, half-round, & equalling)

Needle File Kit #1						
QUANTITY MESH STOCK NUMBER						
3	180	18825				
3	360	18830				
3	600	18835				

Needle File Kit #2 - 5 Files

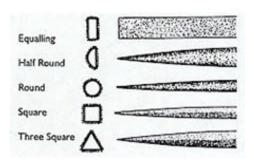
(1 each shape: round, half-round, equalling square, & three square)

Needle File Kit #2					
QUANTITY MESH STOCK NUMBER					
5	180	18840			
5	360	18845			
5	600	18850			

(1 each:	360 & 600 grit)	
STOCK	NUMBER	18520
File Kit a	#2 - 3 Files	
(1 each:	180, 360 & 600	grit)
STOCK	NUMBER	18525



Diamond Needle Files								
DESCRIPTION		ST	OCK NUMBE	R				
DESCRIPTION		ST	OCK NUMBE	R				
	100	180	220	360	600			
	GRIT	GRIT GRIT GRIT GRIT						
Equalling	18700	18705	18710	18715	18720			
Half Round	18725	18730	18735	18740	18745			
Round	18750	18755	18760	18765	18770			
Square	18775	18775 18780 18785 18790 18795						
Three Square	18800	18805	18810	18815	18820			





DIAMOND HAND FILES (RASPS)

THESE 6" DIAMOND HAND FILES have a 4 1/2" abrasive section with complete wrap around. Wooden handles are included. All files are available in CBN abrasive upon request.

Diamond Hand Files (Rasps)							
DESCRIPTION	STOCK NUMBER						
	30 GRIT 60 GRIT 100 GRIT 220 GRIT						
Equalling	18900 18905 18910 18915						
Half Round	18920 18925 18930 18935						
Round	18940 18945 18950 18955						
Three Square	18960	18965	18970	18975			



DIAMOND T-BAR DRESSER

TAKE OUT BUMPS AND make wheels run true again with Lapcraft's quality diamond T-Bar Dresser. This tool is used for dressing conventional wheels restoring cutting action to the abrasive surface.

The dresser head has a full 1-5/8" wide diamond surface loaded with high-impact strength diamond crystals nickel bonded to a solid steel bar. The handle is made of solid aluminum.



DIAMOND WIRE LINEAR BLADE

LAPCRAFT'S DIAMOND WIRE BLADES are high strength wire blades bonded with a continuous, uninterrupted surface of diamond crystals. OAL is 5" and the centrally located abrasive length is 3-3/4".

Diamond Wire Linear Blades								
KERF	WIRE SIZE	GRIT SIZE	STOCK NUMBER					
.040"	.028"	100	12175					
.030"	.026"	180	12180					





WORKSHOP EQUIPMENT & MACHINES



THE STONEHOG™ LAPIDARY WORKSHOP

LAPCRAFT'S STONE HOG™ is an all-diamond, complete lapidary workshop. One machine that does it all: cutting, trimming, grinding, smoothing and polishing. It's clean, it's fast, it's portable and it's affordable.

Quality throughout, the Stone Hog[™] is built of sturdy cast aluminum and powered by a full 1/4" HP totally enclosed fan-cooled motor. It's beefy 5/8" arbor runs at 1725 RPM. The portability is great; it only needs a 10" x 17" space and weighs just 25 lbs.

The set-up includes everything needed to do all operations. Changing functions is quick and easy

The complete Stone Hog™ includes:

The complete Stone Hog™ includes:

- 1 6" x 1 1/2" 100 grit Diamond Wheel
- 1 6" x 1 1/2" 600 grit Diamond Wheel
- 1 6" Dia-Laser Diamond Blade
- 1 Wheel Wetter™
- 3 6" Micro-Tex Polishing Pads
- 2 6" Poly-Tex Polishing Pads
- 3 6" Poly Discs
- 1 Maxi-Mite 6 Step Diamond Compound Polishing Kit
- 1 Dop Wax
- 1 Dop Stick
- 1 Big Eye Magnifier Lamp

LAPERA 22

STOCK NUMBER.....22000



L'ILTRIMMER™

LAPCRAFT'S TRIM SAW, the L'il Trimmer™ is a rugged 'little devil' that has developed a reputation over the years as one of the most dependable trim saws on the market. We have received numerous compliments from users around the globe.

Lapcraft's L'il Trimmer™ is constructed of all cast aluminum. It runs fast and quiet, it's light and portable, and it's easy to clean and maintain. You add coolant by simply raising the saw table.

L'il Trimmer™ takes either a 4" or 5" diamond blade. Use with a Dia-Laser™ diamond blade and you have an unbeatable combination. Choose the model that best meets your needs. Shipping weight is 15 lbs.

Standard Model - comes complete with 4" Dia-Laser" diamond saw blade & 8 oz. bottle of Tool CoolTM.

STOCK NUMBER......22005

WORKSHOP EQUIPMENT & MACHINES



TOOLCOOL™

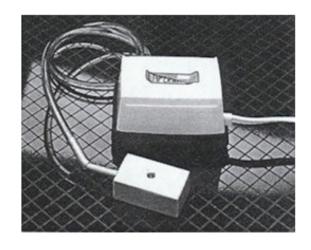
LAPCRAFT'S TOOL COOL[™] concentrate is a special formula water soluble coolant that gives longer life to diamond wheels, discs, and all other diamond tools; keeps equipment from rusting as well. Tool Cool[™] is available in 8 oz. and 1 gallon bottles. Mix 8 oz. of Tool Cool' with 1 gallon of water.

8 oz. Bottle of Tool Cool™ STOCK NUMBER	22015
1 gallon Bottle of Tool Coo STOCK NUMBER	

WHEEL WETTER™

THE WHEEL WETTER™ IS A CLEAN quick, and economical coolant system for your grinding machine. Simply submerge the solid aluminum pulsator in your coolant trough and *PRESTO*, your wheel gets wet and cooled.

Wheel Wetter STOCK NUMBER.....22025





LAPCRAFT, INC.® FAX OR MAIL ORDER FORM

Customer Num								Date:		
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					Shipping/handling (\$5.00Min.)					
				Lapcraft, Inc. ® 195 West Olentangy Street P.O. Box 389	Sales Tax (Ohio Res. 6.25%)					
Expiration Date					Total Amount of Order					
Phone Number()				Powell, Ohio 43065 USA		Total Amount Enclosed				
Signature				Pho	ne: 614-764-8993	Refund/Credit				
*Standard shipping is on an exact-cost basis and includes insurance, shipping charges and shipper's handling and COD				Fax: 614-764-1860		Balance Due				
fees (if any). Please include 10% of your total order for estimated shipping costs. Any overage will be refunded or credited.					Email: lapcraft@aol.com					

whichever you prefer.

Thank You for your order.

QUALITY DIAMOND & CBN TOOLS





Lapcraft, Inc. 195 West Olentangy Street Powell, OH 43065 USA Tel. 614-764-8993

Fax 614-764-1860 www.Lapcraft.com